



Installation Guide

Quality, Design and Innovation





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# LIEBHERR

## **General safety instructions**

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The manufacturer is constantly working to improve all types and models. Therefore, please be aware that we reserve the right to make changes to the shape, equipment and technology.

Symbol	Explanation
	Read instructions
	Please read the information in these instructions carefully to understand all of the benefits of your new appliance.
	Check appliance
	Check all parts for transport damage. If you

agent or customer service.

have any complaints, please contact your

Symbol	Explanation	
*	Differences These instructions apply to a range of models, so there may be differences. Sections that apply to certain models only are indicated by an asterisk (*).	
$\triangle$	Instructions and results Instructions are marked with a ▶. Results are marked with a ▷.	
	Videos Videos about the appliances are available on the YouTube channel of Liebherr-Hausgeräte.	

## 1 General safety instructions

- Please keep this assembly manual in a safe place so you can refer back to it at any time.
- If you pass the appliance on, please hand this assembly manual to the new owner.
- Read this assembly manual before installation and use in order to use the appliance safely and correctly. Follow the instructions, safety instructions and warning messages included at all times. They are important for ensuring you can operate and install the appliance safely and without any problems.
- First read the general safety instructions in the "General safety instructions" section of the **operating instructions**, which accompany these installation instructions, and follow them. If you cannot find the **operating instructions**, you can download the **operating instructions** from the internet by entering the service number at **home.liebherr.com/fridge-manuals**. The service number can be found on the serial



tag:

 Observe the warning messages and other detailed information in the other sections when installing the appliance:

À	DANGER	indicates a hazardous situation, which if not avoided, will result in death or serious injury.
À	WARNING	indicates a hazardous situation, which if not avoided, could result in death or serious injury.
À	CAUTION	indicates a hazardous situation, which if not avoided, will result in minor or moderate injury.
	NOTICE	indicates a hazardous situation, which if not avoided, could result in damage to property.
	Note	indicates useful advice and tips.

## 2 Setup conditions



#### WARNING

Risk of fire due to moisture!

If live parts or the power cord get wet, this can cause a short circuit.

► The appliance is designed for use in enclosed spaces. Do not operate the appliance in open space or in damp areas or where there is spray.

#### Normal use

- Only set up and use the appliance in enclosed spaces.
- Only use once installed.

## 2.1 Space



#### WARNING

Leaking refrigerant and oil!

Fire. The refrigerant contained within the appliance is environmentally friendly, but flammable. The oil contained within the appliance is flammable. Escaping refrigerant and oil can ignite if they are of high enough concentration and are exposed to an external heat source.

- ▶ Do not damage the pipelines of the coolant circuit and the compressor.
- If the appliance is installed in a very damp environment condensate water may form on the outside of the appliance.

- Always make sure the installation area is well ventilated. .
- The more refrigerant there is in the appliance, the larger the space it is installed in must be. If the space is too small, any leak may create a flammable mixture of gas and air. For every 8 g (0.02 lb) of refrigerant the size of the installation space must be at least 1 m<sup>3</sup> (35.5 ft<sup>3</sup>). Specifications on the refrigerant in the appliance can be found on the serial tag plate inside the appliance.

#### 2.1.1 Installation surface

- The floor of the installation site must be horizontal and level.
- If the floor is not completely even, level the cabinet with supports.

#### 2.1.2 Installation position

- Do not install the appliance in direct sunlight or next to an oven, heater, or similar heat source.
- Only install the appliance in solid cabinets.

## 2.2 Setting up multiple appliances

#### NOTICE

Risk of damage caused by water condensate!

Do not install this device directly beside another fridge/freezer compartment.

#### NOTICE

Risk of damage caused by water condensate!

Do not stack the appliance directly on top of another.

These appliances are designed for different types of installation. Only combine appliances if the appliances are designed for this. The following table shows the installation options by model:

Setup type	Model
Single	All models
Side-by-Side (SBS)	Model that start with <b>S</b> .
Stacked Models with a maximum recess he of 880 mm (34.64 in) and with a heat cover can be "stacked".	
	Top appliance: to the max. recess height of 140 mm (5.51 in)

## **Appliance dimensions**

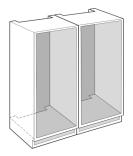


Fig. 1 Install each appliance into its own recess.

### 2.3 Electrical connection



#### **WARNING**

Danger of fire due to incorrect positioning!

If the power supply cable or plug touches the back of the appliance, the vibration can damage the power supply cable or the plug resulting in a short circuit.

- ► Make sure the power supply cable is not trapped under the appliance when you position the appliance.
- ► Install the appliance so that it does not touch any plugs or power cables.
- ▶ Do not connect any appliances to sockets in the area of the back of the appliance.
- ▶ Do **not** place and operate power strips/power distributors and other electronic devices (such as halogen transformers) at the back of the appliances.

## 3 Appliance dimensions

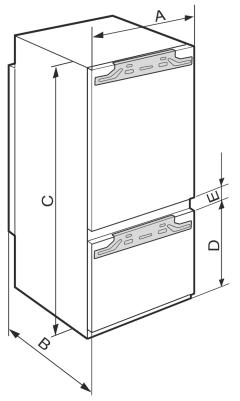


Fig. 2

	in.	mm
A	22	559
В	21 1/2	546
С	69 11/16	1770
D	27 3/8	695
E	5/8	15

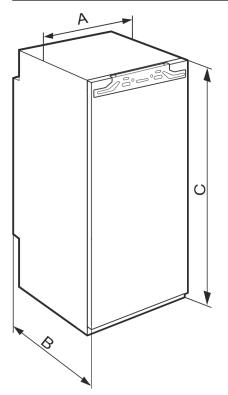


Fig. 3

	in.	mm
Α	22	559
В	21 1/2	546
С	69 11/16	1770

## 4 Recess dimensions

### 4.1 Internal dimensions

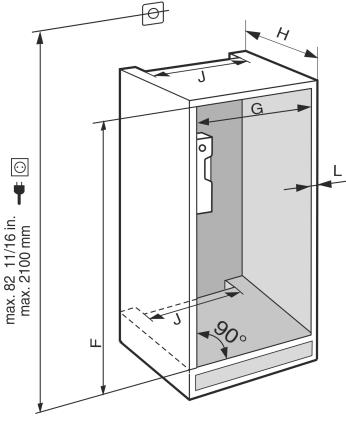


Fig. 4

	in.	mm	
F	69 3/4 – 70 3/8	1772 – 1788	
G	22 – 22 3/4	560 – 578	
Н	min. 21 5/8, recom- mended 22	min. 550, recom- mended 560	
J	min. 19 11/16	min. 500	
L	max. 3/4	max. 19	

The specified energy consumption was determined with a kitchen unit depth of 560 mm (22 in). The appliance will work properly at a kitchen unit depth of 550 mm (21 5/8 in), but with a slightly higher energy consumption.

- ► Check the wall thickness of adjacent cabinets: It must be min. 16 mm (5/8 in).
- ▶ Only install the appliance in solid, fixed kitchen cabinets. Ensure that the cabinets cannot tip over.
- ► Align the cabinets with a spirit level and a try square. If necessary, level them by putting something underneath them.
- ► Ensure that the floor and the side panels of the cabinet are at right angles to each other.

## 5 Ventilation requirements

#### NOTICE

Covered vents!

Damage. Appliance can overheat, which can reduce the service life of various parts of the appliance and lead to functional impairments.

- ► Always ensure good ventilation.
- ► Always keep vents or ventilation grills in the appliance housing and in the kitchen structure (built-in appliance) unobstructed.
- ▶ Never block air vents of the fan.

#### Note

The clearance on the back of the appliance must be 13 mm (1/2 in). If the clearance is less than 13 mm (1/2 in), energy consumption may increase.

Comply with the ventilation gaps:

- The depth of the ventilation shaft on the back wall of the cabinet must be at least 38 mm (1.5 in).
- At least 200 cm<sup>2</sup> (31 in<sup>2</sup>) is required for the ventilation cross-sections below the unit at its base and above the unit in the surrounding cabinet.
- Basically, the larger the ventilation cross-section, the more efficiently the appliance will run.

Sufficient ventilation is required for the appliance to operate correctly. The pre-fitted vents ensure an effective air-flow cross-section on the appliance of  $200~\text{cm}^2$  (31 in²). If you replace the vents with a cover panel, it must have at least an equal or larger air-flow cross-section than the manufacturer's vent.

## 6 Custom panel weights

## 6.1 Weight

#### NOTICE

An excessively heavy custom panel can potentially cause damage!

If the custom panel is too heavy, damage to the hinges cannot be ruled out, which may compromise the functionality of the unit.

▶ Before installing the custom panel, ensure the custom panel does not exceed the permissible weight.

Recess heights (cm)	Appliance type	Maximum weight of the custom panel lb (kg)
178	IRBhi 51600 / IRB5160	57 (26)
	SIFNhi 51881/ SIF5181	

Single-door fridges and freezers

Recess heights	Appliance type	Maximum weight of the custom panel lb (kg)	
(cm)	Fridge compart- ment door	Freezer compart- ment door	
178	ICN 51030/ IC5100PC ICNh-IM 51130/ IC5110IM ICN-IM 51130/ IC5110IMPC ICBNhi-IM 51630/ ICB5160IM	40 (18)	26 (12)

Combinations

## 7 Transporting the appliance

- On initial setup: Transport the appliance in its packaging.
- ▶ When transporting after initial setup (e.g. relocation): Transport the appliance unloaded.
- ► Transport the appliance upright.
- ▶ Use two people when transporting the appliance.

## 8 Unpacking the appliance

If the appliance is damaged check with the supplier immediately before connecting it.

- ► Check the appliance and packaging for damage during transport. If you suspect any damage, please contact your supplier immediately.
- ► Remove all materials that could prevent it from being installed properly or prevent proper ventilation from the back or the side panels of the appliance.
- ► Remove all protective films from the appliance. Do not use sharp or pointed objects for this.
- ► Remove the mains cable from the back of the appliance. Also remove the cable holder, otherwise there will be vibration noise!

## 9 Setting up the appliance



#### CAUTION

Risk of personal injury!

► Have two people move this appliance into place.



#### WARNING

Danger of injury and damage due to the appliance being unstable!

The appliance can tip over.

Secure the appliance as described in the instructions.



#### WARNING

Danger of fire and damage!

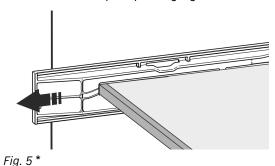
▶ Do not place devices that give off heat, e.g. microwaves, toasters, etc. on the appliance.

If possible, have a professional install the appliance in your kitchen cabinet unit.

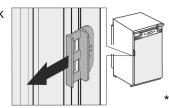
Do not install the appliance without assistance.

## 9.1 After setup

► Remove all transport packaging.



Pull off the transport lock on the appliance door.



- ► Clean the appliance (see User Guide, Cleaning the appliance).
- ▶ Write down the type (model, number), appliance name, appliance/serial number, date of purchase and dealer address in the designated fields (see User Guide, About the appliance).

## 10 Disposal of packaging



#### WARNING

Danger of suffocation from packaging materials and films!

Do not allow children to play with packaging materials.

The packaging is made from recyclable materials:



- Corrugated card/cardboard
- Parts made of foamed polystyrene
- Films and bags from polyethylene
- Packing bands from polypropylene
- Wood frame nailed together with a polyethylene window\*
- ► Take the packaging material to an official collection point.

## 11 Explanatory symbols used

<u></u> ♠	There is the risk of injury when doing this! Obey the safety instructions!
*	These instructions apply to several models. Only perform this step if it applies to your appliance.
	To install, please follow the detailed description in the Guide.
	This section applies either to a single-door appliance or a double-door appliance.
	Choose one of the options: Appliance with right-hinged door or appliance with left-hinged door.
	Installation step necessary with IceMaker and/or InfinitySpring.
	Loosen or tighten screws slightly.
	Tighten the screws fully.
	Check to see if the next step applies for your model.
	Check the components are in correctly.
(mimimim	Measure the specified measurement and adjust if necessary.
	Installation tool: Meter stick
7 CORX® 20	Tool for assembly: Cordless screwdriver and attachments

## \*\*\*\* freezer compartment door

	Tool for assembly: Spirit level
SW7 SW10	Tool for assembly: Size 7 and size 10 spanner
	Two people are required for this step.
	This step takes place at the selected location of the appliance.
	Aid for assembly: String
	Aid for assembly: Square
	Aid for assembly: Screwdriver
<b>√</b>	Aid for assembly: Scissors
	Aid for assembly: Non-permanent marker pen
	Accessory kit: Remove components
8	Dispose of components that are no longer needed.

## 12 \*\*\*\* freezer compartment door

It is very easy to reposition the hinge of the \*\*\*\* freezer compartment door if the main door hinge is swapped. If the main door of the appliance can be opened to more than 115° (1), you can open the freezer compartment without repositioning the hinge. If the opening angle (2) of the appliance door is less than this, the hinge must be repositioned.

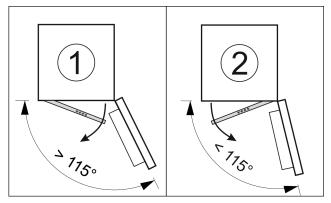


Fig. 6

## 12.1 Moving the door hinge

The slider for moving the door hinge is located on the back of the \*\*\*\* freezer compartment door at the bottom.

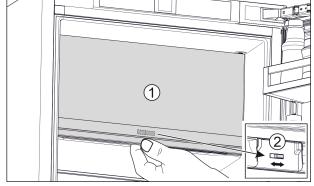


Fig. 7

- ► Close the \*\*\*\* freezer compartment door (1).
- ► Grab the \*\*\*\* freezer compartment door from below.
- ▶ Move the slider (2) either to the right or to the left.

## 13 Reversing the door

Tool







Fig. 8

#### **NOTICE**

Live parts!

Damage to electrical components.

▶ Disconnect the power plug before reversing the door.

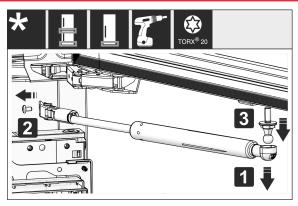


Fig. 9

▶ Removing the soft stop damper: Remove the soft stop damper from the ball stud (1). Unscrew the retainer (2). Remove the ball stud with a screwdriver (3).

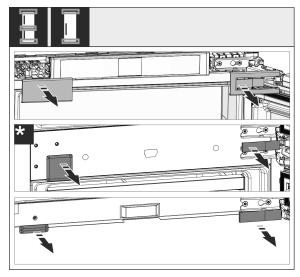


Fig. 10

► Remove covers.

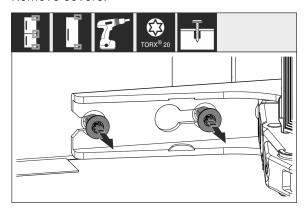


Fig. 11

► Loosen the screws on **all** hinges but do not remove them.

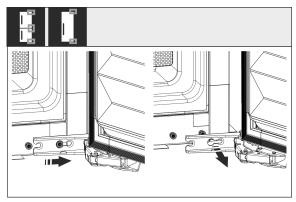


Fig. 12

▶ Remove the door: Push the door forward and then out, unhook it and put it to one side.

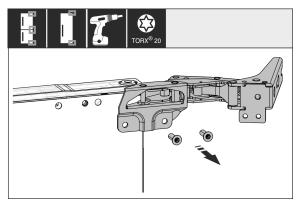


Fig. 13

► Unscrew all hinges and set aside together with the screws.

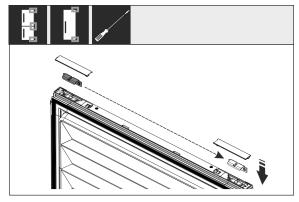


Fig. 14

► Loosen and shift the bracket at the top and bottom of the door. The bracket must be shifted so you can screw on the hinges.

## Reversing the door

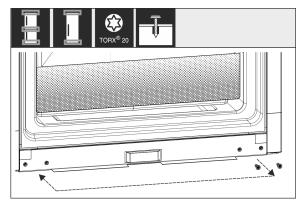


Fig. 15

➤ Shift the screws to fasten the hinge. Do not screw tightly after shifting – you need to hang the hinges later.

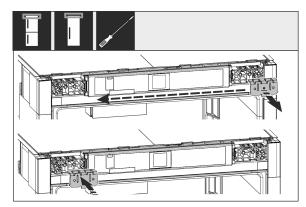
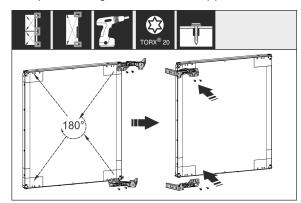


Fig. 16

► Swap the fixing bracket to the opposite side.



Fia 17

► Turn all hinges 180° to the opposite side and screw firmly.

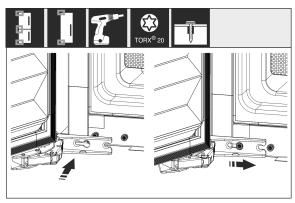


Fig. 18

► Refitting the door: Hang the door with its hinges and tighten the screws.

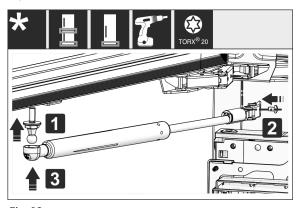


Fig. 19

- ▶ Refit the closing dampers: Screw in the ball studs (1), tighten the bracket (2), and hang the closing dampers in the ball studs.
- ► Check all screws and retighten if necessary.

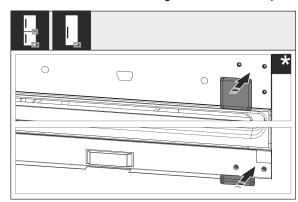


Fig. 20

► Reassemble the bottom and center cover. Only replace the remaining covers after installing the appliance back into the cabinet.

## 14 Water connection\*



#### WARNING

Electricity and water! Electric shock

- ▶ Before connecting to the water hose: Disconnect the appliance from the mains.
- ▶ Before connecting to water lines: Shut off the water supply.
- ► The drinking water connection may only be carried out by a qualified gas and water installer.



#### **WARNING**

Contaminated water! Poisoning.

► Connect to potable water supply only.

The appliance's water connection and inlet solenoid valve are suitable for a water pressure of up to 1 MPa (10 bar).

Specifications for proper operation (flow rate, ice cube size, noise level):

Water pressure:		
bar	psi	MPa
1.5 to 6.2	21.76 to 87.02	0.15 to 0.62

Water pressure if using the water filter:			
bar	psi	MPa	
2.8 to 6.2	40 to 90	0.28 to 0.62	

If the pressure exceeds 0.62 MPa (6.2 bar): Connect a pressure reducer.

Make sure that the following conditions are met:

- ☐ The water pressure is correct.
- ☐ Water is supplied to the appliance via a cold water pipe that can withstand the operating pressure and is connected to the drinking water supply.
- □ A 1/4" OD copper pipe is used to connect the water supply to the solenoid valve. This is not supplied with the appliance.
- ☐ A connector between the R3/4 connection thread and the 1/4" OD copper pipe is supplied with the appliance.
- ☐ There is a filter with a seal in the copper pipe connector. The filter with a seal is included in the scope of delivery.
- ☐ There is a water valve between the copper pipe and the domestic water connection in order to be able to cut off the water supply if necessary.
- ☐ The water valve is located away from the back of the appliance and is easily accessible so that the appliance can be pushed far back as possible and the

- water valve can be quickly closed if required. The correct clearances are maintained.
- ☐ All equipment and devices used for the water supply comply with the applicable regulations in the country of use.
- ☐ The back of the appliance is accessible so that you can connect the appliance to the drinking water supply.
- □ Do not damage or kink the hose when setting up the appliance.

## 15 Connecting the water supply\*

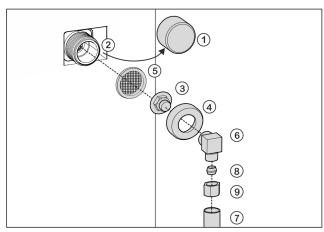


Fig. 21

#### Connect the coupler to the appliance

- ▶ Remove cap Fig. 21 (1) from solenoid valve Fig. 21 (2).
- ▶ Insert coupler Fig. 21 (3) into union nut Fig. 21 (4).

#### NOTICE

Improper installation of water filter *Fig. 21 (5)*! Damage to the water filter.

- ► Insert the filter with the recess pointing towards the coupler.
- ▶ Insert water filter Fig. 21 (5) with the recess pointing down towards coupler Fig. 21 (3).

#### NOTICE

Overtightened union nut! Damage to the thread.

- Screw the union nut manually on to the thread until it is tight and secure.
- ► Attach union nut Fig. 21 (4) to solenoid valve Fig. 21 (2) and tighten.

## Water connection at 90°: Connect the water pipe to the angle piece

- ► Screw on angle piece Fig. 21 (6).
- ► Connect water pipe *Fig. 21 (7)* (e.g. copper) to angle piece *Fig. 21 (6)* using clamp ring *Fig. 21 (8)* and nut *Fig. 21 (9)*.
- ► Attach water pipe *Fig. 21 (7)* to the housing if possible, using the clip bracket.

Straight water connection: Connect the water pipe to the coupler

- ▶ Put angle piece Fig. 21 (6) to one side.
- ► Connect water pipe Fig. 21 (7) (e.g. copper) to coupler Fig. 21 (3) using clamp ring Fig. 21 (8) and nut Fig. 21 (9).
- ▶ Attach water pipe *Fig. 21 (7)* to the housing if possible, using the clip bracket.
- ► Connect the water pipe to the water valve.

#### Check the water system

- ► Slowly open the water valve of the water supply. Before installing in the recess:
- ► Check the entire water system for leaks.

#### Vent the water system

The system should be vented in the following situations:

- On initial setup
- When replacing the InfinitySpring water tank

Make sure that the following requirements are fulfilled:

- Appliance is fully installed and connected
- Water tank is inserted (see Operating instructions, Maintenance)
- Water filter is inserted (see Operating instructions, Maintenance)
- Appliance is switched on
- ► Open the appliance door
- ► Take a glass and press it against the lower part of the InfinitySpring dispenser.
- The top section moves out and air or water is dispensed into the glass.
- ► Continue the process until a steady flow of water pours into the glass.
- There is no more air in the system.
- ► Clean IceMaker (see Operating instructions, Maintenance).
- ► Clean InfinitySpring (see Operating instructions, Maintenance).

## 16 Fit the appliance into the recess

Tool





Supplied installation parts

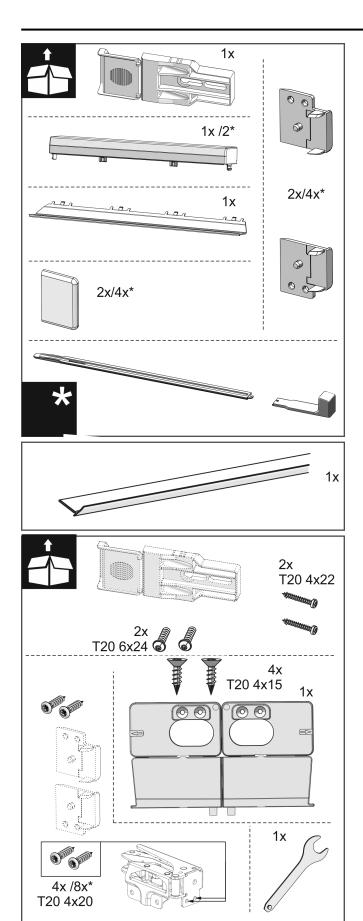


Fig. 23

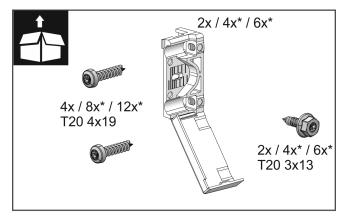


Fig. 24

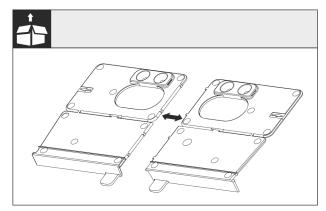


Fig. 25

► Separate the floor mounting bracket *Fig. 25 ()* at the perforation.

#### **NOTICE**

Correct installation depth of the appliance.

▶ Using the mounting bracket ensures the correct installation depth of the appliance.

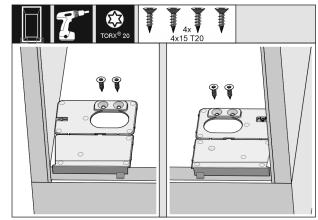


Fig 26

➤ Screw the mounting brackets on the left and right of the recess floor, flush to the side wall.

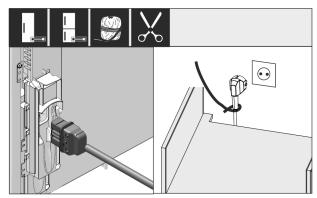


Fig. 27

► Remove the power cable from the package and plug it into the back of the appliance. Use a cable lug to lay the power plug cord to the accessible socket.

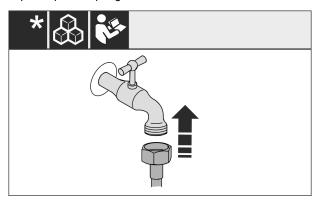


Fig. 28

▶ If necessary, install the water connection at this point, following the instructions in the User Guide.

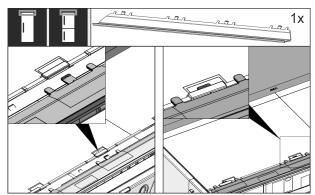


Fig. 29

► Insert the adapter panel on the top of the appliance. The panel can be moved to both sides.

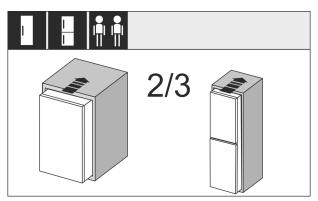


Fig. 30

▶ Slide the appliance 2/3 of the way into the cabinet recess.

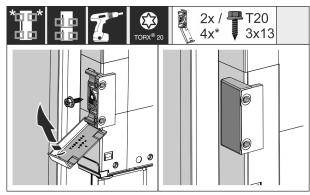


Fig. 31

► Assemble the mounting bracket. Attach the mounting brackets to align with the cabinet door handles. If the door is large use four mounting brackets in total. After assembly, fold the covers onto the bracket.

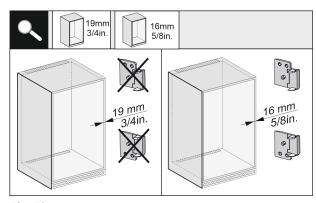


Fig. 32

► Check whether the unit side wall is 16 mm (5/8 in) or 19 mm (3/4 in) thick.

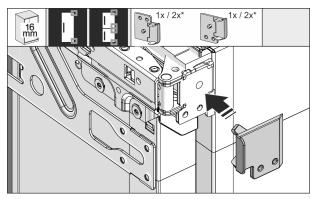


Fig. 33

► For unit walls which are 16 mm (5/8 in) thick: Clip a spacer on all hinges. No spacer is required if the unit walls are 19 mm (3/4 in) thick.

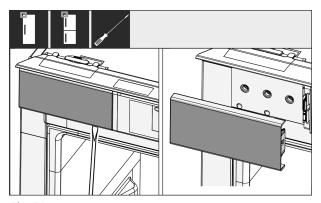


Fig. 34

► Use a screwdriver to loosen the cover at the top left and then remove it.

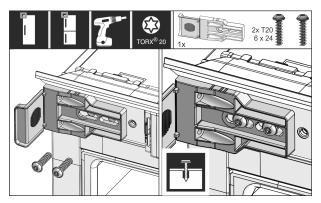


Fig. 35

► Loosely screw on the mounting bracket. The bracket should still be easy to move.

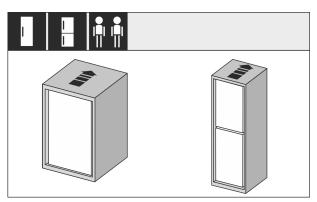


Fig. 36

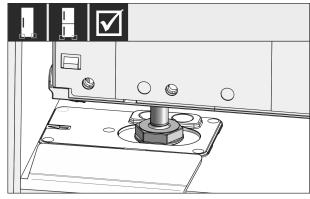


Fig. 37

▶ Now insert the appliance all the way into the unit recess. The adjustable feet must rest in the recesses in the brackets on both sides.

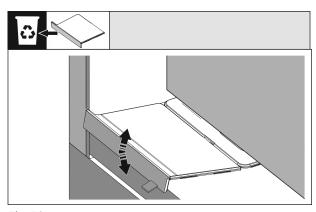


Fig. 38

► Remove the floor mounting bracket stopper. Loosen the stopper by moving it and, if necessary, pull it off with the help of pliers.

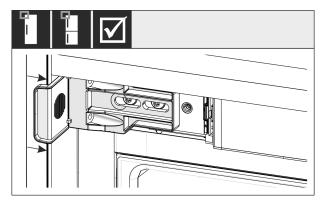


Fig. 39

► Check that the appliance is flush in the cabinet recess. The mounting bracket must be attached to the side wall of the cabinet recess.

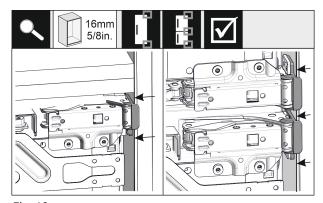


Fig. 40

▶ For unit side walls which are 16 mm (5/8 in) thick, the spacers fit against the unit recess on the hinge side.

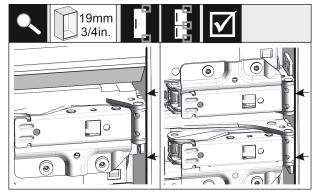


Fig. 41

▶ For unit side walls which are 19 mm (3/4 in) thick, the front sides of the hinges are positioned flush against the front of the unit side wall.

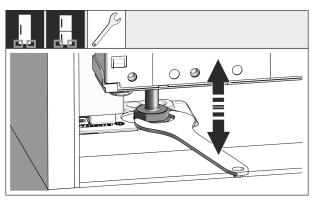
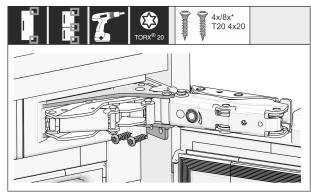


Fig. 42

► If necessary, level the appliance using the adjusting feet.



Fia. 43

► Screw on the appliance on the hinge side.

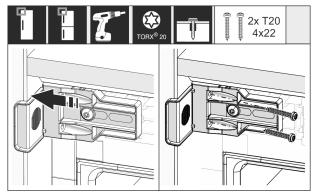


Fig. 44

► Move the bracket so it sits flush on the side wall of the cabinet recess. Tighten all the screws firmly.

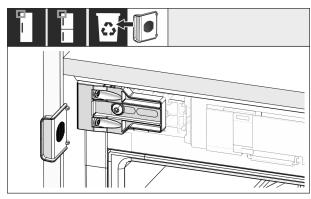


Fig. 45

► Remove the stop from the bracket on the handle side and dispose of it.

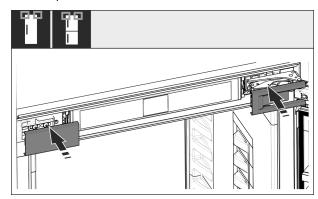


Fig. 46

► Place the cover.

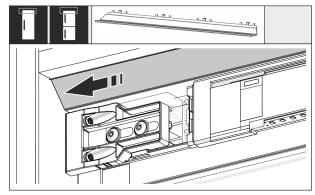


Fig. 47

► Move the cover panel so it sits flush on the side of the cabinet wall.

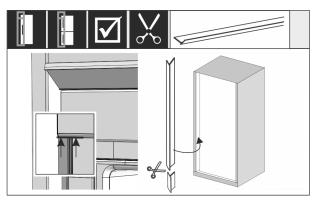


Fig. 48

► The trim is magnetic. Place the trim below the top cover and press. If necessary, shorten the trim to the required length with a sharp pair of scissors.

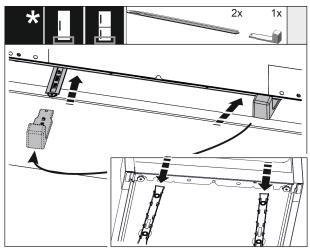


Fig. 49

The height adjustment is only supplied as standard for recess heights of 140 cm (55 1/8 in) and above. It is used for sound optimization. Both parts of the height adjustment are included in the accessory

▶ Kat stabilize the appliance at the back underneath: Fit the handle onto the rail of the height adjustment and push the rail into the appliance base. Remove the handle and do the same with the second rail.

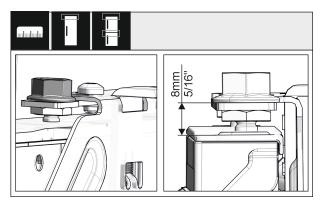


Fig. 50

► Close the door and check the preset of 8 mm (5/16 in) from the upper edge of the appliance door to the crosspiece support

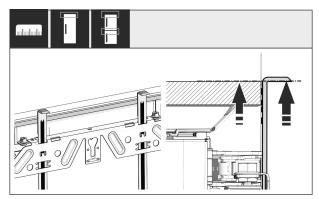


Fig. 51

▶ Push up mounting aids to the height of the cabinet door. Bottom stop edge of the fitting aid = top edge of the door to be fitted.

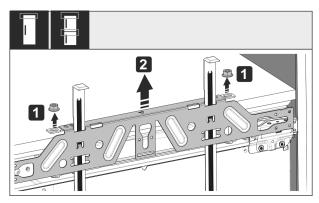


Fig. 52

▶ Undo the counter nuts and remove the crosspiece.

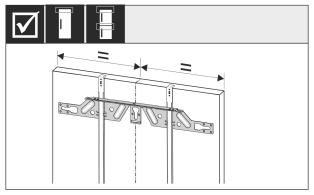


Fig. 53

► Center-align the crosspiece on the inside of the cabinet door.

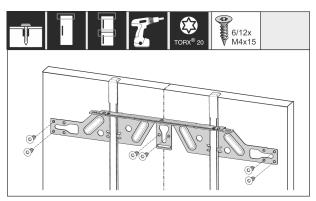
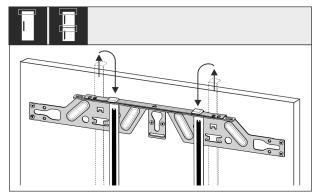


Fig. 54

► Fix the crosspiece using at least 6 screws for chipboard doors and at least 4 screws for panel doors.



Fia. 55

► Remove the fitting aids, turn round and insert into the adjacent opening.

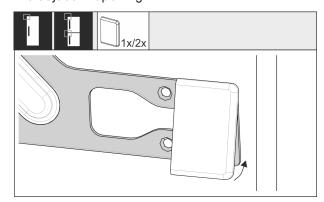


Fig. 56

▶ Clip the cover on the crosspiece on the handle side.

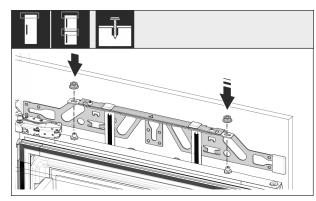


Fig. 57

► Attach the unit door and loosely screw the lock nuts onto the adjusting bolts.

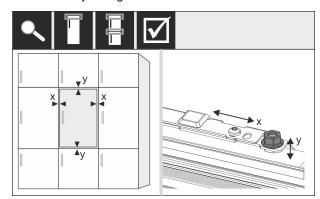


Fig. 58

► Align the unit door in the X and Y direction using the adjusting bolts.

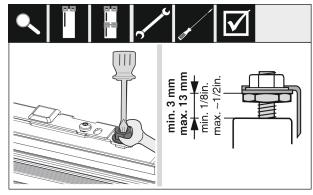


Fig. 59

► Screw on the lock nuts and check the height.

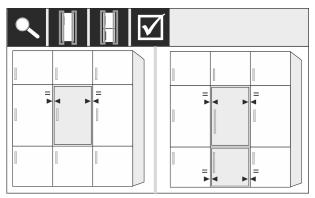


Fig. 60

Check the gap between the door and the surrounding custom panels. For unit fronts thicker than 19 mm (3/4 in), take account of the dimensions and advice in the **Unit fronts** chapter.

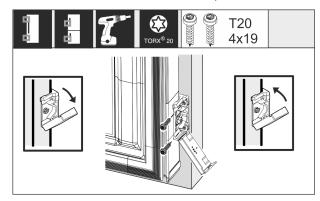


Fig. 61

▶ Open the cover to fit the mounting bracket on the custom panel. Align the front edge of the mounting bracket parallel with the custom panel edge and screw the bracket down tightly. Fold up the cover.

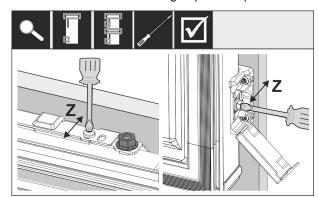


Fig. 62

Align the unit door in the Z direction:

- ► Loosen the adjusting screw on the crosspiece and the screw on the mounting bracket.
- ▶ Move the door.

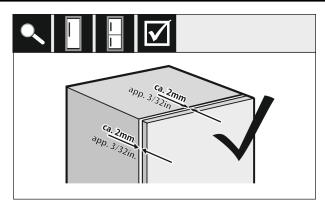


Fig. 63

- ► Check the gap between the custom panel and the unit body.
- ► Check all screws and retighten them if necessary.

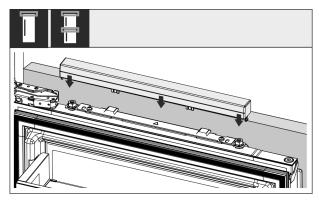


Fig. 64

► Clip the top cover on.

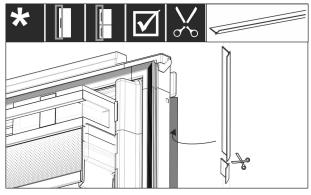


Fig. 65

► Cut the tread to size and place between the front of the cabinet and the door.

Check the following points to ensure the appliance is correctly installed. Otherwise, ice and condensation may form, and malfunctions may occur:

- ➤ The door must close properly.
- > The unit door must not touch the body of the unit.
- The seal on the upper corner on the handle side must be fitted securely.

## 17 Cabinet fronts

#### 17.1 Dimensions

Depending on your model, you will need one or two cabinet doors. The size of the cabinet door(s) depends on the overall recess size and cabinet unit thickness.

#### Note

Observe the appliance and recess dimensions and follow the installation diagrams (see 3 Appliance dimensions) (see 4 Recess dimensions). See the relevant catalog for the installation diagrams.

#### General requirements:

- Please refer to our catalogs for appliance-specific recommendations on size and weight for fixed door installations.
- The cabinet unit thickness should be at least 16 mm (0.63 in) and no bigger than 19 mm (0.75 in).
- When mounting a 2-door cabinet door, observe the recommended clearance.

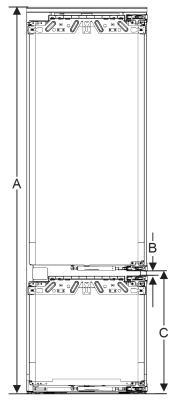


Fig. 66 Clearances for a 2-door cabinet door

Recess height	Appliance height (A) (in.)	Distance (B) (in.)	Clearance (C) fixed door (in.)
178-2 drawers	69-11/16	19/32	21-39/64 + 19/32
178-3 drawers	69-11/16	19/32	27-3/8 + 19/32

#### Other cabinet door above, below or next to it:

- Vertical gap between cabinet doors must be 4 mm (0.16 in).
- Horizontal gap between cabinet doors must be 4 mm (0.16 in). Check the collision factors here (see 17.3 Setting the clearance to avoid collision).

#### Weight and hinges:

- Heavy cabinet fronts increase the stress on the hinge. The hinge may be damaged. As such, refer to the catalog for the maximum weight specification for your appliance.
- If the cabinet front exceeds the maximum permitted weight, an appliance with door-tracking device can help by loading the weight over several concealed hinges on the cabinet.
- If you use long unit fronts that protrude far above the appliances, we recommend an additional door hinge (e.g. Kamat), which must have the same pivot point as the fixed door hinge used with your appliance. By using another hinge (Kamat), the weight is shared over several points. The use of a milled compensating fastening is recommended for high unit fronts to counteract warping (convex/concave).

## 17.2 Mounting the cabinet front(s)

#### When installing, note:

- Cabinet front must be installed symmetrically to the refrigerator door.
- Adjoining cabinet front is exactly level.
- Adjoining cabinet front has the same edge radius as the front of the appliance.
- Cabinet front is flat and tension-free.
- Cabinet front is adjusted to a minimum depth of approx. 2 mm (0.08 in) to the unit body.
- ► Fit the appliance into the recess (see 16 Fit the appliance into the recess).
- ► Attach the cabinet front to the appliance door (see 16 Fit the appliance into the recess).
- ► Check the cabinet front does not collide with anything (see 17.3 Setting the clearance to avoid collision).

## 17.3 Setting the clearance to avoid collision

After installing the cabinet front(s), check that the cabinet fronts do not collide.

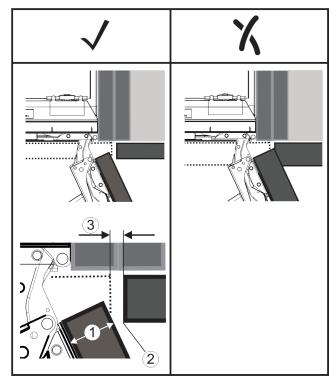


Fig. 67

- (1) Front thickness (FD)
- (3) Clearance size (S)

( <b>2)</b> Edge radius (F	?)
----------------------------	----

	R (2) =	= 0 in.	R = 3/	64 in.	R = 5/	/64 in.	R = 1	/8 in.
FD (1) (in.)	Gmin	Gmax	Gmin	Gmax	Gmin	Gmax	Gmin	Gmax
	1/64	1/32	0	1/64	0	1/64	0	1/64
	1/32	3/32	1/64	1/16	1/64	1/8	0	1/32
	5/64	11/64	1/16	9/64	3/64	1/8	1/32	7/64
	9/64	1/4	1/8	7/32	3/32	7/32	5/64	3/16
	7/32	21/64	13/64	5/16	11/64	19/64	5/32	17/64
	19/64	27/64	9/32	13/32	17/64	25/64	1/4	3/8

Fig. 68 Table of min./max. clearances

 $G_{min}$  = min. clearance in inches

 $G_{max}$  = max. clearance in inches

#### Note

When making adjustments, always make sure that the cabinet front suits the general appearance.

## Check the collision factors and adjust them accordingly:

- Determine the front thickness and edge radius.
- ► Refer to the table for the min./max. clearance dimensions.
- ► Check the clearance size against the table.
- ▶ Do one of the following depending on the measured clearance size.

Clearance size	Description
S > G <sub>max</sub>	If the clearance size is greater than the two limits, you do not need to make any adjustments.

#### Water tank

Clearance size	Description
S < G <sub>min</sub>	If the clearance size is below the limits, you must increase it. Another option is to increase the edge radius.
$G_{min} \le S \le G_{max}$	If the clearance is between the two limits, you have to be careful. This will quickly lead to collisions.

## 18 Water tank

Depending on your model, the InfinitySpring water tank is behind the lowest drawer in the fridge or BioFresh compartment

## 18.1 Inserting the water tank

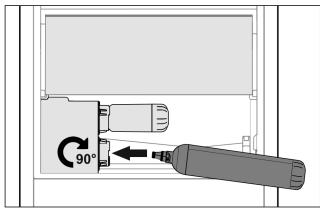


Fig. 69

- ► Remove the drawer.
- ▶ Insert the water tank and turn approx. 90° to the right until it engages.
- ► Check that the water tank is sealed and no water leaks out.
- ► Insert the drawer.
- ► Vent the water system (see Installation Instructions, Water Connection)

Instead of the water filter, you can use an additional water tank.

#### Note

The water tank is available as a spare part.

## 19 Water filter

Depending on your model, the water filter is behind the lowest drawer in the fridge or BioFresh compartment.

It absorbs deposits in the water and reduces the taste of chlorine.

- □ Replace the water filter at least every 6 months under the specified usage conditions or if the flow rate drops significantly.
- ☐ The water filter contains carbon and can be disposed of with the regular household waste.

#### Note

The water filter can be purchased from the Liebherr Service Center. The address for your respective country can be found on the back of the instructions.

## 19.1 Installing the water filter

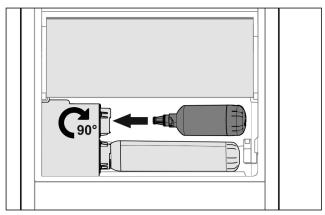


Fig. 70

Make sure that the following conditions are met:

- ☐ Water pressure is maintained (see Installation Instructions, Water Connection).
- ► Remove the drawer.
- ► Insert the water filter and turn clockwise approx. 90° until it engages.
- ► Make sure the filter does not leak and no water is coming out.
- ► Insert the drawer.



#### CAUTION

New water filters may contain particulate matter.

- ▶ Dispense 3 l (3.17 liq qt) of water through the InfinitySpring and pour away.
- > The water filter is now ready for use.

## 20 Connecting the appliance



#### WARNING

Incorrect connection! Risk of fire.

- ▶ Do not use an extension cord.
- ▶ Do not use a multipoint connector strip.

#### NOTICE

Incorrect connection!

Damage to the electronics.

▶ Do not connect the appliance to a stand-alone inverter, e.g. solar power systems and petrol generators.

#### Note

Only use the mains cable supplied.

► A longer mains cable can be ordered from Customer Service.

Make sure that the following requirements are fulfilled:

- The type of current and voltage at the installation site complies with the information on the serial tag .
- The socket is grounded and fused in accordance with regulations.
- The tripping current for the fuse is between 10 and 16 A.
- The socket is easily accessible.
- ► Check the electrical connection.
- ► Connect the mains plug to the power supply.
- The Liebherr logo appears on the screen.
- > The display switches to the standby symbol.



home.liebherr.com/fridge-manuals

Combined fridge-freezer for integrated use, door-on-door

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