

PERFORMANCE DATA NO LOAD & NO DOOR OPENINGS AT MID-POINT CONTROL SETTING				
	CD 18' & SD 18'		SD 20'	
Type A With Run/ Start Capacitor	70°F	90°F	70°F	90°F
Operating Time	24 to 30%	42 to 48%	24 to 30%	40 to 46%
Fresh Food Temperature	33 to 39	34 to 40	33 to 39	34 to 40
Freezer Temperature	4° to -4°F	2° to -6°F	2 to -6	0 to -8
Low Side Pressure (cut-in)	0.26 to 1.22 psig	-0.37 to 0.97 psig	-0.8 to 0.36 psig	-1.69 to 0.43 psig
Low Side Pressure (cut-out)	-6.92 to -7.33 psig	-6.63 to -7.23 psig	-7.1 to -7.5 psig	-6.59 to -7.23 psig
High Side Pressure	38 to 41 psig	53 to 59 psig	43 to 46 psig	60 to 63 psig
Wattage	93W		88W	93W
Amps	0.74 to 0.94 A			
Base Voltage	115V			
Refrigerant Charge	40 g			

DEFROST SPECIFICATIONS						
Cabinet Size: 18'	Thermal Fuse		Heater		Defrost Thermostat	
	Cut-out	Watts	Ohms	Open	Closed	
CD 18', SD 18', SD 20'	161.6°F (72°C)	178	79.7	50°F (10°C)+/-3	28.4°F (-2°C)+/-3	

ICE MAKER SPECIFICATIONS		
Electrical	115 vac (127 vac max)	60 Hertz

ICE MAKER CONNECTOR PLUG CONNECTIONS		
Wire Number	Wire Color	Connects to:
1	Light Blue	Neutral
2	Yellow	Water Valve
3	Black	Line

SERVICE DATA SHEET

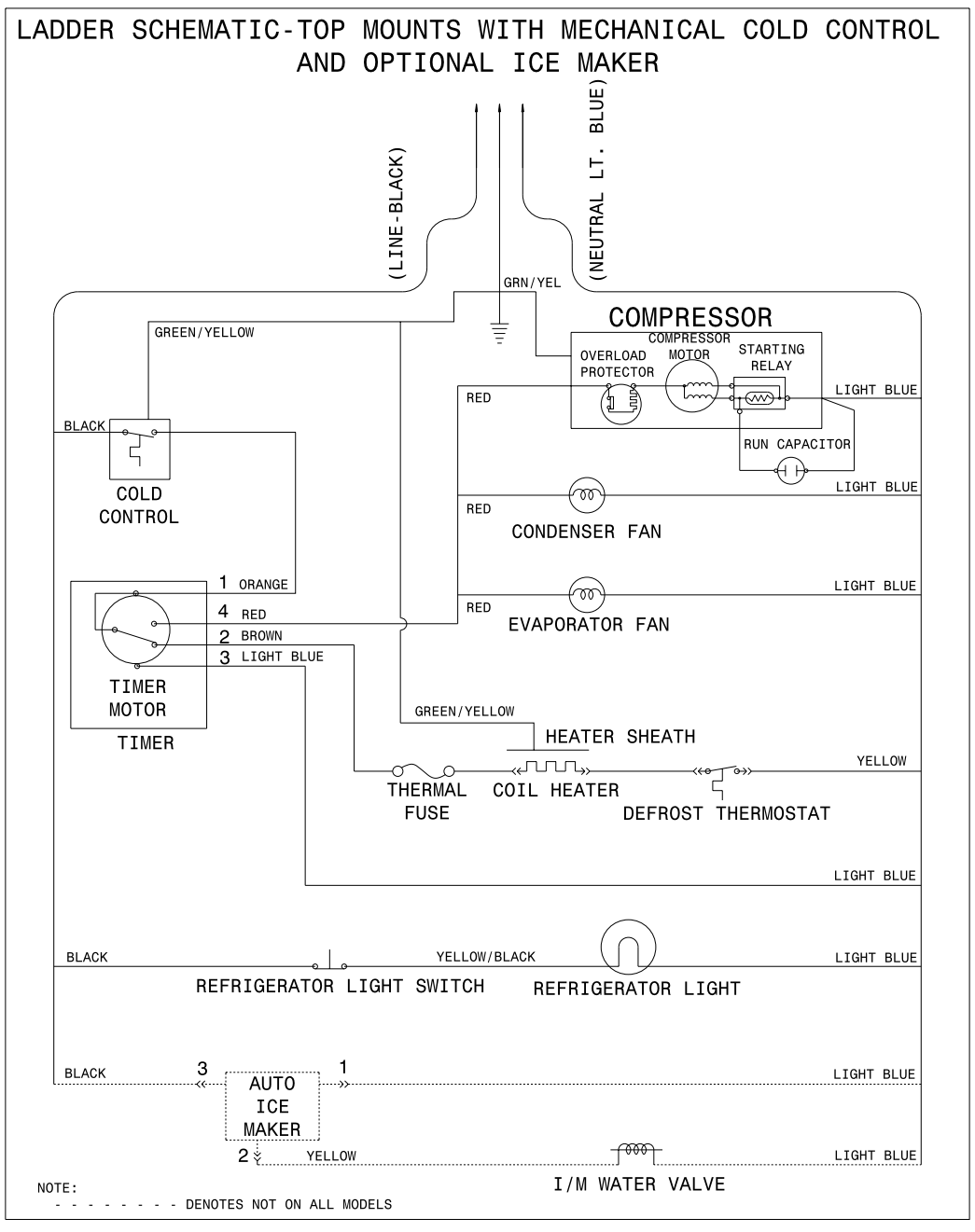
A16330301
STANDARD - AUTOMATIC DEFROST
TOP MOUNT FREEZER - R600a

IMPORTANT SAFETY NOTE
The information provided herein is designed to assist qualified repair personnel only. Untrained persons should not attempt to make repairs due to the possibility of electrical shock. Disconnect power cord before servicing this appliance.

IMPORTANT
If any green grounding wires are removed during servicing, they must be returned to their original position and properly secured.

CAUTION
All electrical parts and wiring must be shielded from torch flame. DO NOT allow torch to touch insulation; it will char at 200°F and flash ignite (burn) at 500°F. Excessive heat will distort the plastic liner.

IMPORTANT
PLEASE RETURN THIS SHEET TO ITS ORIGINAL LOCATION.



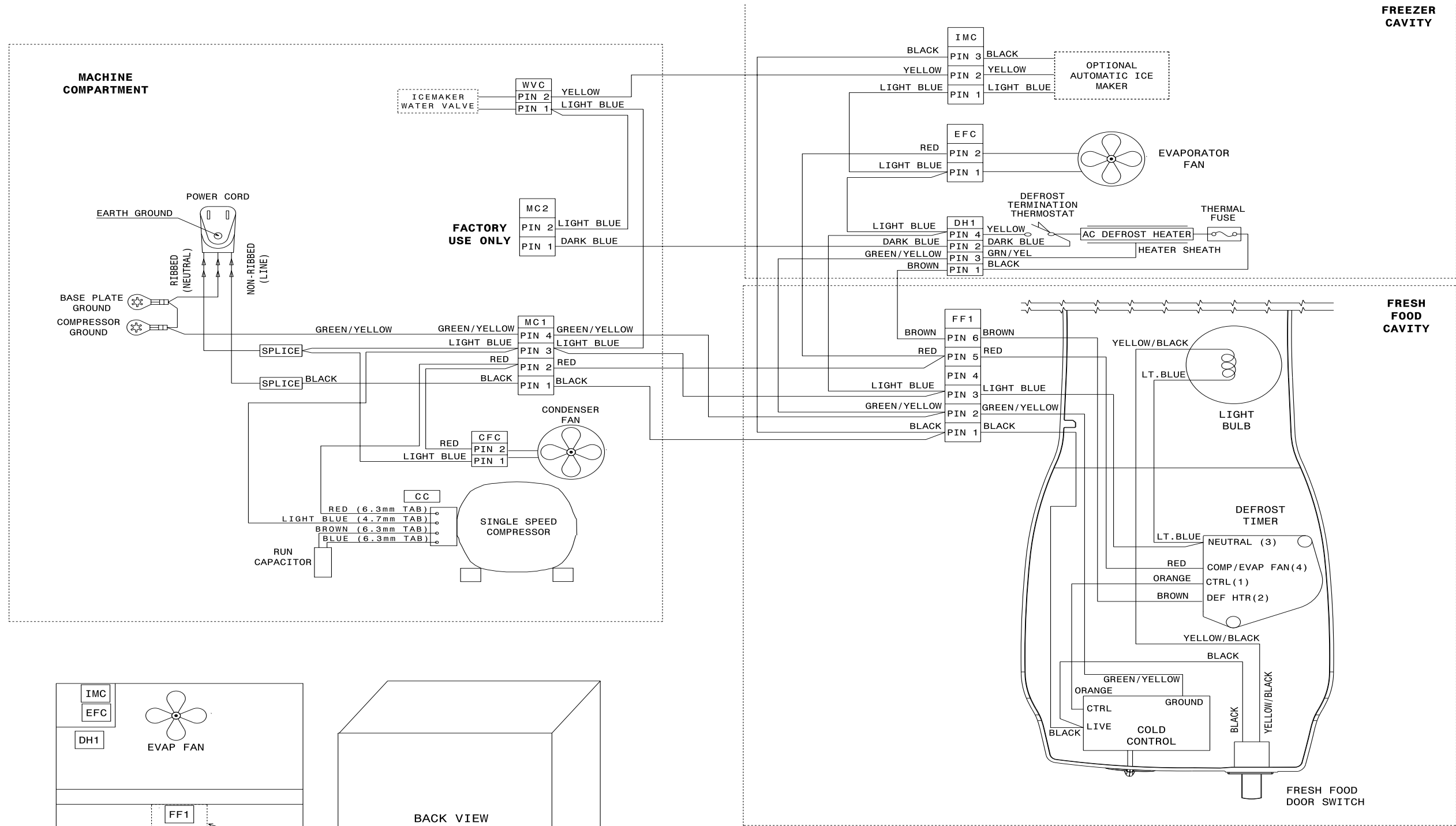
ICE MAKER INFORMATION

Turn the IM ON and OFF: Press and hold the POWER button for ½ second to turn the IM ON and OFF. When the IM is ON, the Power button will be illuminated solid green

Test Cycling: Press and release the TEST/SERVICE button to start the self-diagnostic function. The tray will perform two rotations. The ice level arm must be held so that it does not drop during the first rotation (simulating full ice bin). Once the tray returns to the Home position, the arm can be released. Allow the arm to drop normally during the second rotation (simulating empty ice bin). Once the tray returns Home after the second rotation, the POWER button will change back to solid green if no errors were detected during the test. This means the IM operates properly. If errors are detected at any time during the test, the test will stop immediately and the POWER button will blink rapidly continuously. In this case, there is some internal failure of the IM. **NOTE: If the arm is not held during the first rotation, the IM will indicate a failure falsely.** To run the test again to verify, the IM must be turned OFF and back ON.

Manual Water Fill: Press and hold the TEST/SERVICE button for 3+ seconds.

Adjust Water Fill Size: Press and hold the POWER and TEST/SERVICE buttons together for 3 seconds. The POWER button will blink to show the current setting. 1 blink = small, 2 blinks = med, 3 blinks = large, 4 blinks = extra large. Press the TEST/SERVICE button to advance to the next level. When at extra large, the next press goes back to small. The factory default is small.



INLINE CONNECTOR ABBREVIATION KEY	
ABBREVIATION	EXPLANATION
MC1	4 PIN CONNECTION ABOVE COMPRESSOR IN MACHINE COMPARTMENT
MC2	2 PIN CONNECTION ABOVE COMPRESSOR (FACTORY USE ONLY)
FF1	6 PIN CONNECTION IN CONTROL BOX
CC	4 TERMINAL CONNECTIONS TO COMPRESSOR
CFC	2 PIN CONNECTION TO CONDENSER FAN
WVC	2 PIN CONNECTION TO ICE MAKER WATER VALVE
IMC	3 PIN ICE MAKER CONNECTION IN FREEZER
EFC	2 PIN EVAPORATOR FAN CONNECTION IN FREEZER
DH1	4 PIN DEFROST HEATER CONNECTION IN FREEZER BEHIND COIL COVER

